

Texture effect Variocryl® Color VCC



Substrates
Suitable are all common types of wood and wooden materials, which have been primed with Zweihorn® filler, preferably with Duritan® 3K High-Solid Filling Primer DT-F. Drying overnight, intermediate sanding with 280/320-grit paper.

Description of the effect
1. Coat the surface in the desired basic colour with Variocryl® Color VCC/colour, optionally hardened with PWH 3200.
2. Let it dry for at least one hour up to a maximum of 12 hours (overnight) without intermediate sanding.
3. Prepare the textured varnish as a mixture of Variocryl® VC or Duocryl DC in the desired gloss degree, hardened with PWH 3200, diluted with Variocryl® Optimizer VO and up to 5 % of Structure Powder fine STP-F or Structure Powder medium STP-M. For doing so, first put Structure Powder fine or medium into the mixing bowl and first mix it with the same amount of varnish until a lump-free compound is obtained. Then add the remaining varnish VC or DC, Hardener PWH 3200 and Variocryl® Optimizer VO. As an option, you can add 0.5 to 1 % of Variocryl® Color Effect Paint Metallic Base Paint VCC/MB or Pearl-Lustre Paint VCC/PGB to this mixture. Apply the mixture with a cup spray gun without any filter. By adding 5% of Structure Powder fine, the degree of gloss will change to dull matt.

Special notes
Please see the separate Technical Data Sheets for these products.

Your Comments

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