

Staple fibre effect Variocryl® Color VCC



Substrates
Suitable are all common types of wood and wooden materials, which have been primed with Zweihorn® filler, preferably with Duritan® 3K High-Solid Filling Primer DT-F. Drying overnight, intermediate sanding with 280/320-grit paper.

Description of the effect
1. Coat the surface in the desired basic colour with Variocryl® Color VCC/colour, optionally hardened with PWH 3200.
2. Let it dry for at least one hour up to a maximum of eight hours without intermediate sanding.
3. Blend the Staple Fiber Varnish SFL with up to 5 percent of Wigranit® Novacolor Paint WNC and apply it by means of a cup spraygun, keeping sufficient distance to the surface.
4. Let it dry for at least two hours up to a maximum of eight hours.
5. Finally coat the surface with Variocryl® Waterborne Varnish VC or Duocryl 2K-PUR Waterborne Varnish DC of the desired gloss level.

Special notes
Please see the separate Technical Data Sheets for these products.

Your Comments

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