Natural sponge effect
Variocryl® Color VCC

Substrates
Suitable are all common types of wood and wooden materials, which have been primed with Zweihorn® filler, preferably with Duritan® 3K High-Solid Filling Primer DT-F. Drying overnight, intermediate sanding with 280/320-grit paper.

Description of the effect	
1.	Coat the surface in the desired basic colour with Variocryl® Color VCC/colour, optionally hardened with PWH 3200.
2.	Drying overnight.
3.	Intermediate sanding with 280/320-grit paper.
4.	Finally coat the surface with another colour of Variocryl® Color VCC/colour, optionally hardened with PWH 3200.
5.	Immediately dab the wet surface with a natural sponge until the desired effect is obtained.
6.	Drying approx. two hours up to a maximum of 15 hours (overnight) without intermediate sanding.
7.	Finally coat the surface with Variocryl® Waterborne Varnish VC or Duocryl 2K-PUR Waterborne Varnish DC of the desired gloss level.

Special notes
Please see the separate Technical Data Sheets for these products.

Your Comments

Products from Akzo Nobel Wood Coatings GmbH are produced for the professional user, who has a basic knowledge of the use and the application of stains, varnishes, glazes and glues. The user information for our qualities given in the leaflets should be regarded as non-binding recommendations. They are based on our test series and experiences and should facilitate and promote the work of our clients. Any adjustment to the individual working conditions, which might be possible, lies within your responsibility. If in any doubt, our material experts as well as our application and laboratory technicians will try to help you as best as they can. We guarantee of course the impeccable quality of our products based on our General Sales and Delivery Conditions. The use of the final product lies entirely within the responsibility of the buyer. As long as we have not guaranteed in writing specific characteristics and suitability of the products for a contractually agreed purpose, any advice or information given regarding the application, even if the advice or information is given to the best of our knowledge, will be non-binding. Nor does it relieve the buyer, either from his own inspection, and if need be through a trial processing. Furthermore, we are only liable according to our General Conditions for advice either given or rejected, which does not refer to the characteristics and use of the delivered product. Applicable is the current Technical Data Sheet, which can be downloaded from our websites (e.g., www.zweihorn.com or www.sikkens-wood-coatings.com). Previous technical data sheets are voided with the issue of a new version. Date of issue: 2014-10-27