Marble effect Variocryl® Color VCC





Substrates

Suitable are all common types of wood and wooden materials, which have been primed with Zweihorn[®] filler, preferably with Duritan[®] 3K High-Solid Filling Primer DT-F. Drying overnight, intermediate sanding with 280/320-grit paper.

Description of the effect

- Coat the surface with the desired basic colour of Variocryl[®] Color VCC/colour hardened with PWH 3200, diluted with 10% of Variocryl[®] Optimizer VO.
- 2. Erratically sprinkle a second colour of Variocryl® Color VCC/colour hardened with PWH 3200, diluted with 30% of Variocryl® Optimizer VO, onto the wet surface. This procedure can be repeated with several colours, if desired. Work quickly, the surface may not dry.
- 3. Cover the wet surface with a plastic foil and press it against the surface. We recommend using a paint roller to press the foil on the surface. Then remove the foil. The result is a marble effect.
- 4. Let it dry for at least two hours up to a maximum of 15 hours (overnight) without intermediate sanding.
- Finally coat the surface with Variocryl[®] Waterborne Varnish VC or Duocryl 2K-PUR Waterborne Varnish DC of the desired gloss level.

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Please see the separate Technical Data Sheets for these products.

Your Comments

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