

The future is colourful





Zweihorn® pigmented topcoat mixing systems bring colour to life

Zweihorn® pigmented topcoats offer a wide range of options for opaque coating and decorative design on wood and wood-based materials. Sometimes, they can even be used without a special primer to paint glass, metal and plastic. All pigmented topcoat mixing systems, solvent-based or waterborne, are available in almost all standard colours, such as NCS, RAL, Sikkens, etc. or according to customer samples. In addition, numerous effects or beneficial surfaces offer more interesting alternatives for creative surface finishes.

Regardless of whether you opt for a solvent-based or waterborne coating, all system components are 100% compatible with each other. They are of high quality, meet the latest technological standards and offer users numerous benefits for a perfect professional result.

Spectacular effects

Solvent-based or waterborne effects are available as ready-to-use products and many other effects that you, as a craftsman, can achieve using special processes or treatments. Modern 3D effects, such as rust or concrete-look finishes, can be created using Unocryl Structure Primer. There are also

surfaces that offer additional benefits to the end customer, such as scratch-resistant, magnetic or paintable surfaces.

Effects as ready-to-use products



Pearlescent basecoat* WNC/PGB or VCC/PGB



Metallic basecoat* WNC/MB or VCC/MB

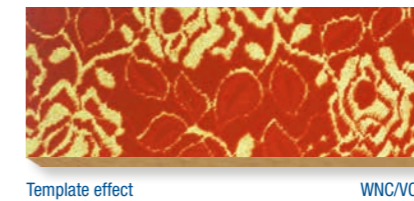


Gold lacquer WNC/Gold or VCC/Gold

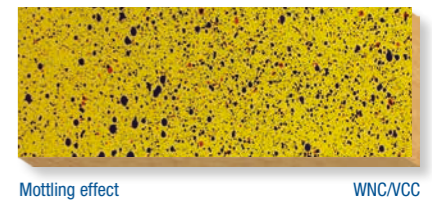
Individual effects



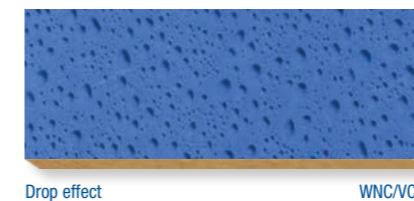
Marble effect WNC/VCC



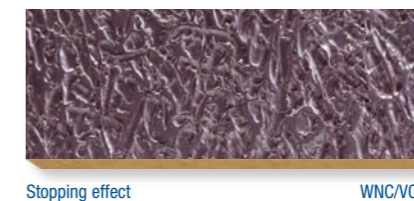
Template effect WNC/VCC



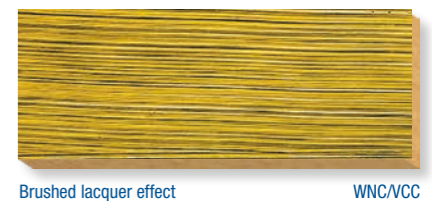
Mottling effect WNC/VCC



Drop effect WNC/VCC



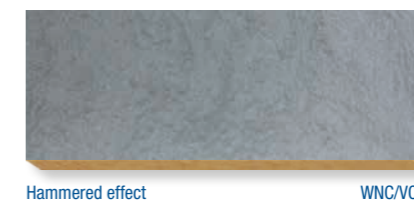
Stopping effect WNC/VCC



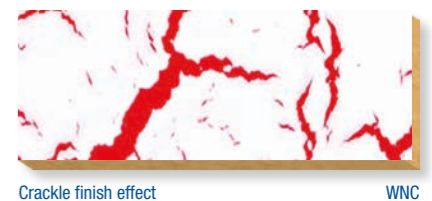
Brushed lacquer effect WNC/VCC



Flow effect WNC/VCC



Hammered effect WNC/VCC



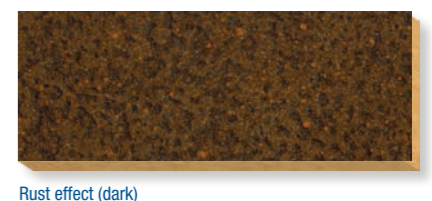
Crackle finish effect WNC



Concrete effect

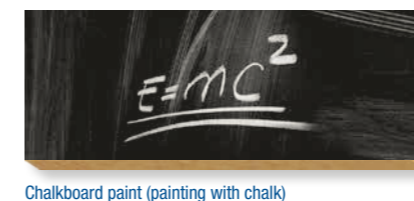


Rust effect (light)



Rust effect (dark)

Beneficial surfaces



Chalkboard paint (painting with chalk)



Magnetic paint (magnetic)



Structure lacquer (scratch-resistant)

*Tintable with WNC/- or VCC/colour (max. 50%)

Perfect on all surfaces

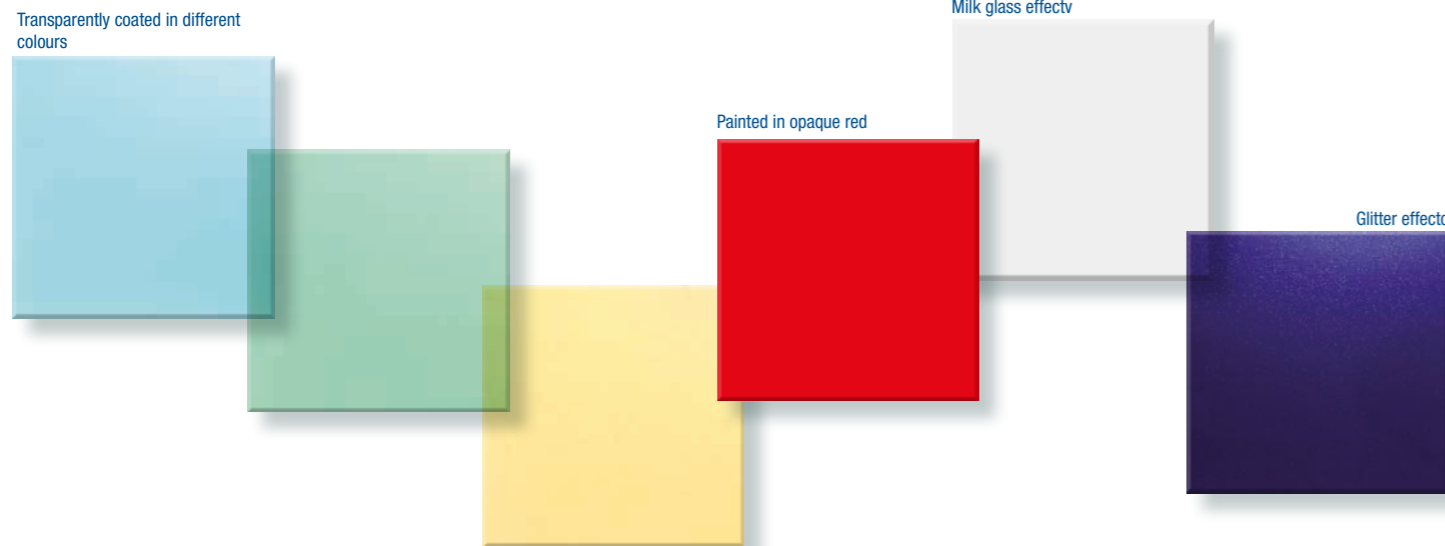
Wigranit® Novacolor and Variocryl® Color are suitable for almost all substrates. In addition to wood and wood-based materials, metals and plastics can also be coated. Even glass can be painted following the appropriate treatment.



MDF Wood Plastic Metal Glass

Glass painting

In combination with GDL Glass Design Varnish and Zweihorn® solvent-based varnish or Variocryl® waterborne varnish with glass paint hardener, glass can be integrated into any interior as a coloured component (often as a high gloss substitute). Transparent effects, e.g., etched or sandblasted glass or drops are also possible and allow endless scope for creativity. Thus, glass-painting offers an inexpensive alternative to coloured or patterned glass, especially if only smaller quantities are needed! The description of the glass effects shown here can be found under www.zweihorn.com



Transparently coated in different colours Painted in opaque red Milk glass effect Glitter effects

Solvent-based pigmented topcoats



Wigranit® Novacolor WNC is a multi-talent and can therefore be used universally. Thanks to its high hiding power, a single coat is often enough. Due to its excellent filling power and very good antisagging properties, the high quality pigmented 2K-PU topcoat is suitable for coating vertical surfaces. Wigranit® Novacolor is formaldehyde-free, fire-retardant, lightfast and extremely durable.





Wigranit® Novacolor pigmented topcoats – perfect on all substrates

Wigranit® Novacolor WNC can, in many cases, also be applied onto wood, wooden materials, plastics and metals without any filler or primer. However, it is safer to apply it on the premium primer, Wigranit® Insulating Primer IF, or in particularly difficult cases, on HVM Adhesion Promoter. Adhesion

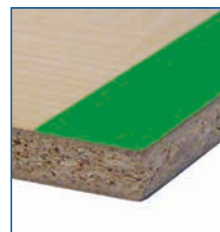
should be checked in advance in all cases, as the different materials can vary widely depending on manufacture and quality. The descriptions for this can be found in the respective technical data sheets under www.zweihorn.com

Three-layer panels



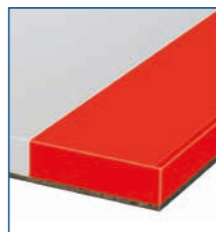
In the case of distortion-free three-layer panels, simply apply Wigranit® Novacolor, sand again and coat the board and apply the product again. If desired, a coat of Crystallit® clear topcoat can also be applied.

Particle board veneered



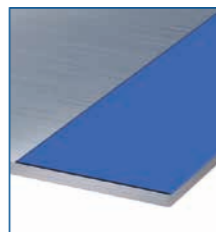
Sand, apply diluted Wigranit® Novacolor, sand again and coat again with WNC. By doing so, the wood grain is preserved. If desired, coat with Crystallit® clear topcoat once.

Plastic panel



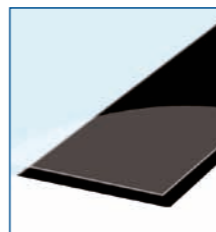
Clean (slightly sand, if required) and then coat with Wigranit® Novacolor. If desired, a coat of Crystallit® clear topcoat can also be applied. *

Metal



Metals such as iron, copper, chrome and aluminium can now be coated directly with Wigranit® sealing filler. Prior cleaning and degreasing and a light sanding are sufficient. If desired, a coat of Crystallit® clear topcoat can also be applied. *

Glass



After thoroughly cleaning the glass substrate with SAR Special Adhesion Cleanser, GDL SPECIAL Glass Design Varnish can be applied directly to the desired effect. Achieve your desired effect by choosing the right GDL SPECIAL Glass Design Varnish e.g. WIGRANIT® Novacolor.

* Check adhesion in each individual case and apply according to the technical data sheet.



Coating of MDF

Coating MDF has always been a question of quality. Depending on the origin and quality of the MDF panels, one can achieve good results using the pigmented topcoat Wigranit® Novacolor on its own. But if you want to build high-quality furniture, you should apply traditionally layered coats of paints using Wigranit® IF Insulating Primer or tinted Wigranit® RF

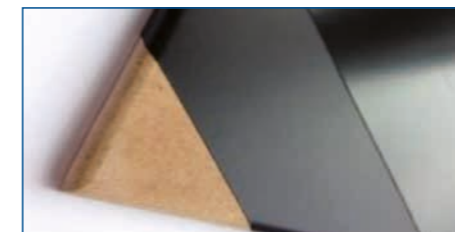
Residues Primer. After coating with Wigranit® Novacolor, the coloured surface can be protected with Crystallit® clear topcoat and varied by degrees from dead matt to high gloss. The description can be found in the technical data sheets under www.zweihorn.com

Wigranit® Insulating Primer IF



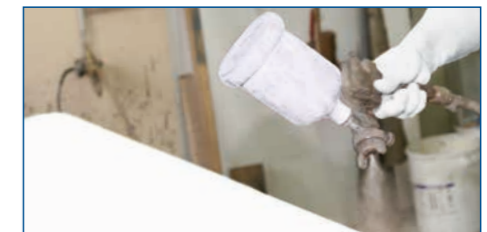
The premium primer for all high quality objects and wet room facilities

Wigranit® Residues Primer RF



Mixed with a maximum of 50% of WNC/colour, RF can be used as tinted insulating primer

Wigranit® Primer WIG/F



The inexpensive primer for less demanding applications

Wigranit® Novacolor pigmented topcoats - optimise and improve

Wigranit® Novacolor WNC drying can be optimised using the appropriate additives. Further additives improve the performance or change the appearance of the pigmented topcoat. Thus, depending on the circumstances at your workshop and

the wishes of your customers, you can improve the pigmented topcoat to meet the respective requirements.

Drying optimisation



Retarder

Zweihorn® Retarder VZ slows drying and prevents blistering, flow defects or clouding of the coating surface. Indispensable in extreme climate conditions such as high temperatures (addition 1-5%).

Turbo accelerator

If faster chemical curing of the paint is desired, Zweihorn® Turbo Accelerator BS is the right additive. It serves as a catalyst to accelerate the drying process for solvent-based coatings. It is ideally suited as an additive (up to 2%) for Wigranit® Novacolor when it comes to saving time while simultaneously achieving optimal results.

Performance improvement



Ring-Resistance Concentrate

Metal can leave traces of abrasion on bright colour tones in particular. By adding Ring-Resistance Concentrate RK (max. 10% addition to Wigranit® Novacolor), metal abrasion can be easily removed, e.g. by means of a microfibre cloth, from the Wigranit® Novacolor surface.

Structure powder

Structure Powder medium STP-M or fine STP-F can be used in Wigranit® Novacolor topcoats (max. 5% addition). By adding the structure powder, the coating surface becomes highly scratch-resistant, durable and, at the same time, more matt. For that reason, these coloured surfaces are particularly suitable for exhibition stand construction and shop fitting, tables, worktops and even for coloured stairs.

Flattening Concentrate

To get a more matt gloss level of Wigranit® Novacolor, Flattening Concentrate MK can be added to WNC (max. 10%).



Wigranit® Novacolor Pigmented High Gloss Topcoat - achieving high gloss faster

Wigranit® Novacolor Pigmented High Gloss Topcoat WNCH can be used in the build-up of layers with premium primer Wigranit® Insulating Primer on almost all substrates. WNCH is used where you want to produce a colourful, high gloss finish quickly and cost-effectively. The coloured surface does not require any additional clear topcoat and can be

polished very well with Zweihorn® High Gloss Polishing Paste. The descriptions for this can be found in the respective technical data sheets under www.zweihorn.com

Our colour tone service mixes your desired tone



All pigmented topcoat systems are available in almost any desired colour e.g. according to RAL, Sikkens, NCS or your own sample.v



Crystallit® clear topcoats – perfect protection for all coloured surfaces

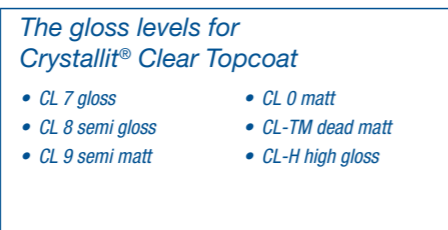
Crystallit® clear topcoats are the perfect partners for Wigranit® pigmented topcoats. They protect the coloured surfaces against mechanical stress and wear and tear. In addition to this, Crystallit® clear topcoats change the appearance. Using the high gloss clear topcoat, colour tones become more brilliant and the depth of effect is much better, or softer and more natural using the dead matt clear topcoat. Pigmented topcoat coating on MDF using Wigranit® insulating primer, Wigranit®

pigmented topcoat and Crystallit® clear topcoat provides the most long-lasting protection for all high-quality interior fittings. The descriptions for this can be found under www.zweihorn.com

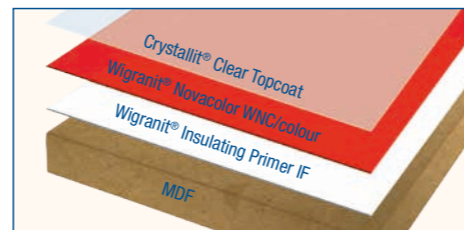
All pigmented topcoat systems are available in almost any desired colour e.g. according to RAL, Sikkens, NCS or your own sample.



One hardener for all products in the coating system



Perfect appearance and protection through six degrees of gloss



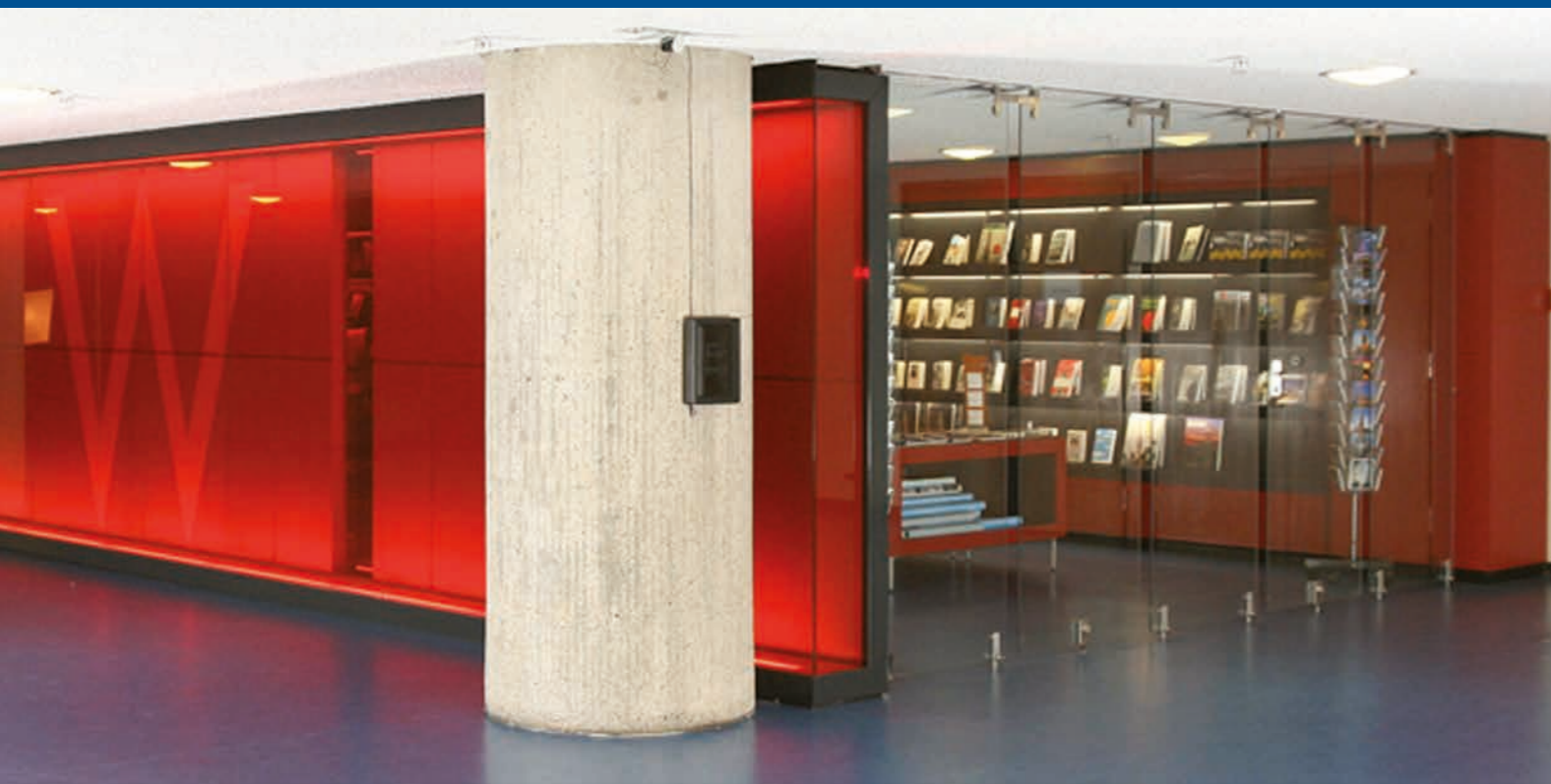
Protection against mechanical stress

Waterborne pigmented topcoats



The innovative Variocryl® Color Pigmented Topcoat VCC can be used as both 1K and 2K. By adding the waterborne PUR paint hardener PWH 3200, the normal pigmented topcoat becomes an extremely hard, scratch-resistant and metal abrasion resistant superior coating for all applications. Variocryl® Color Pigmented Topcoats provide excellent filling and hiding power and can be painted onto upright surfaces very well.





Variocryl® Color pigmented topcoats – perfect on all substrates

Coating of MDF

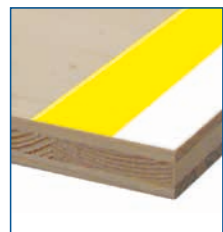
Variofill® VF (hardened) is used as an insulating primer or primer on wood, wooden materials, plastics and metals. Adhesion should be checked in advance in all cases, as the different materials can vary widely depending on manufacture and quality. Then, the pigmented topcoat Variocryl® 1K or 2K is

applied and, if desired, finally coated with Variocryl® 1K or 2K Clear Topcoat. The descriptions for this can be found in the respective technical data sheets under www.zweihorn.com

Because of roughening, MDF must always be primed with the insulating primer Variofill VF (hardened for wet rooms). The pigmented topcoat Variocryl® Color (hardened) also provides a metal abrasion resistant surface without a clear topcoat. If the stress increases, or if the gloss level varies from dead matt semi matt, Variocryl® Clear Topcoat (hardened) must finally be

applied. For all high gloss surfaces, we recommend the waterborne 2K-PU High Gloss Clear Topcoat Duocryl. The descriptions can be found in the technical data sheets under www.zweihorn.com

Three-ply board



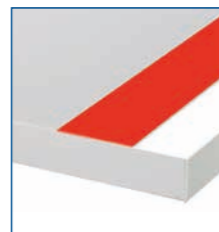
Sand, apply Variofill® 1K (2K in the case of resinous wood), sand and repeat the procedure, if required. Then apply Variocryl® Color Pigmented Topcoat 1K or 2K and, if desired, apply a final coat of Variocryl® Clear Topcoat 1K or 2K.*

Particle board, veneered



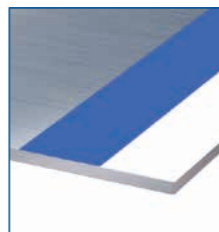
Sand, apply Variofill® 1K (in case of exotic wood or veneers rich in extractives, 2K), sand and repeat the procedure, if required. Apply Variocryl® Color 1K or 2K and, if desired, apply a final coat of Variocryl® Clear Topcoat 1K or 2K.*

Plastic panel



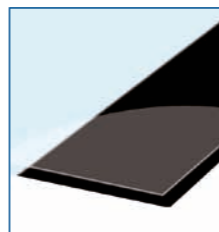
Clean (slightly sand, if required) and then coat with Variofill® 2K, sand and repeat the procedure, if required. Apply Variocryl® Color 1K or 2K and, if desired, apply a final coat of Variocryl® Clear Topcoat 1K or 2K.*

Metal



Metals such as iron, copper, chrome and aluminium must be cleaned, degreased and slightly sanded. Apply a thin coat of Variofill® 2K and, after slight sanding, apply a final coat of Variocryl® Color 1K or 2K. If desired, one coat of Crystallit® Clear Topcoat 1K or 2K can be applied.*

Glass



After thoroughly cleaning with Adhesion Cleanser SAR and after applying a coat of Insulating Primer DC-FI (with 20% of Glass Paint Hardener GLH), pigmented topcoats can be applied with Variocryl® color (with 10% of Glass Paint Hardener GLH).

Variofill® 2K = Insulating Primer



VF 2K as premium primer for all high quality objects and wet room facilities

Variofill® 1K = Standard primer



VF 1K as standard primer for all objects with reduced stress

Variocryl® Color 2K = resistant against metal abrasion



VCC 2K is outstandingly resistant against metal abrasion even without a clear topcoat

* Check adhesion in each individual case and apply according to the technical data sheet.

Variocryl® Color pigmented topcoats - optimise and improve

Variocryl® Color VCC drying can be optimised using the appropriate additives. Further additives improve the performance or change the appearance of the pigmented topcoat. Thus, depending on the circumstances at your workshop and the wishes of your customers, you can improve the pigmented topcoat to meet the respective requirements.

Drying optimisation



Variocryl® Optimizer

Using Variocryl® VO Optimizer, the so-called frame effect can be prevented, as the additive relaxes the paint surface more effectively. VO also optimises drying. The quantity added replaces the tap water. However, Duocryl High Gloss Clear Topcoat must not be applied with VO.

Performance improvement



Structure powder

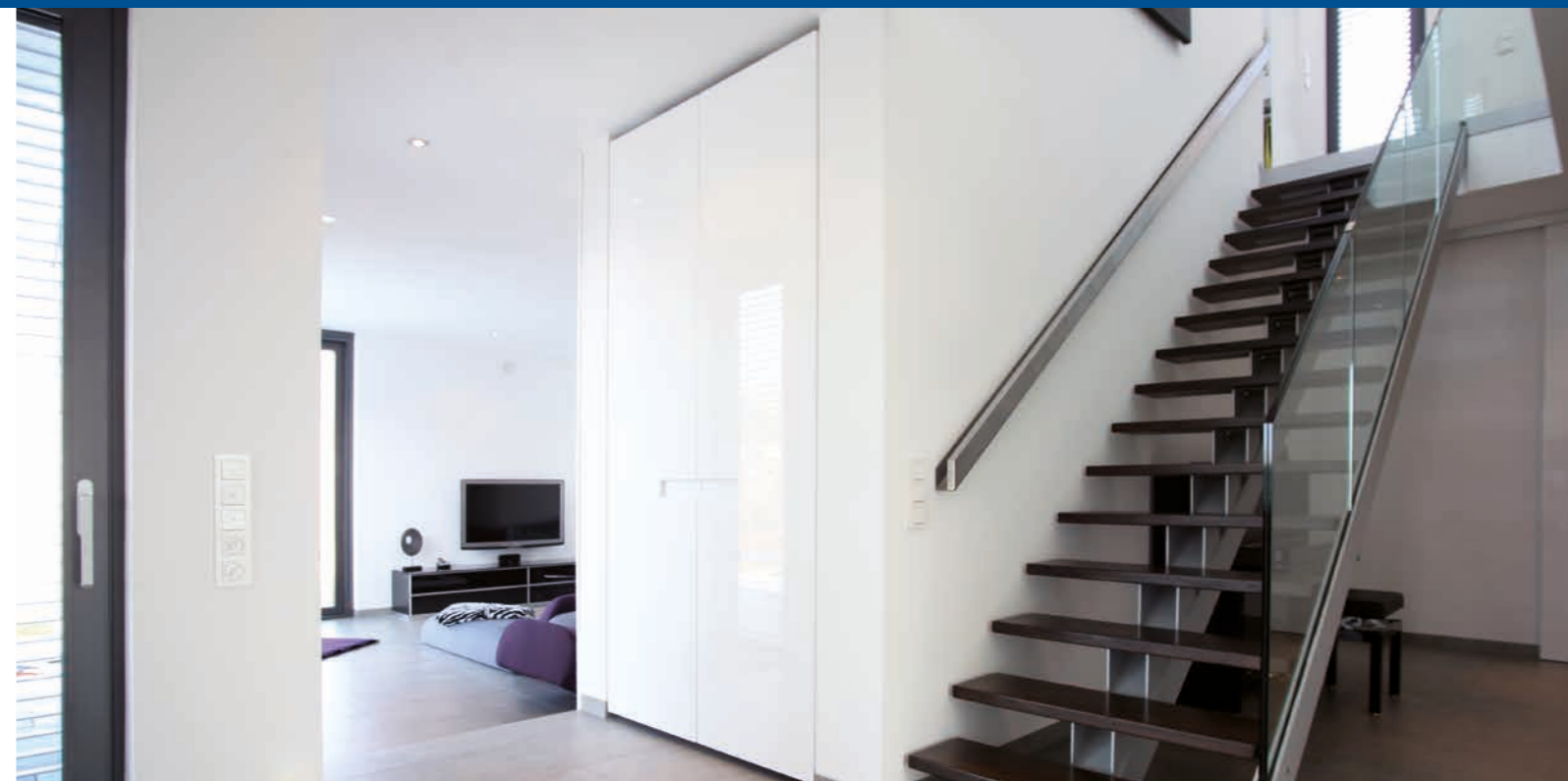
Structure Powder medium STP-M or fine STP-F can be used in Variocryl® Color topcoats (max. 5% addition). By adding the structure powder, the coating surface becomes highly scratch-resistant, durable and, at the same time, more matt. For that reason, these coloured surfaces are particularly suitable for exhibition stand construction and shop fitting, tables, worktops and even for coloured stairs.

Aqua Matt Concentrate

To get a more matt gloss level of Variocryl® Color, Aqua Matt Concentrate AMK can be added to VCC (max. 10%).

Variocryl® Brushing Additive

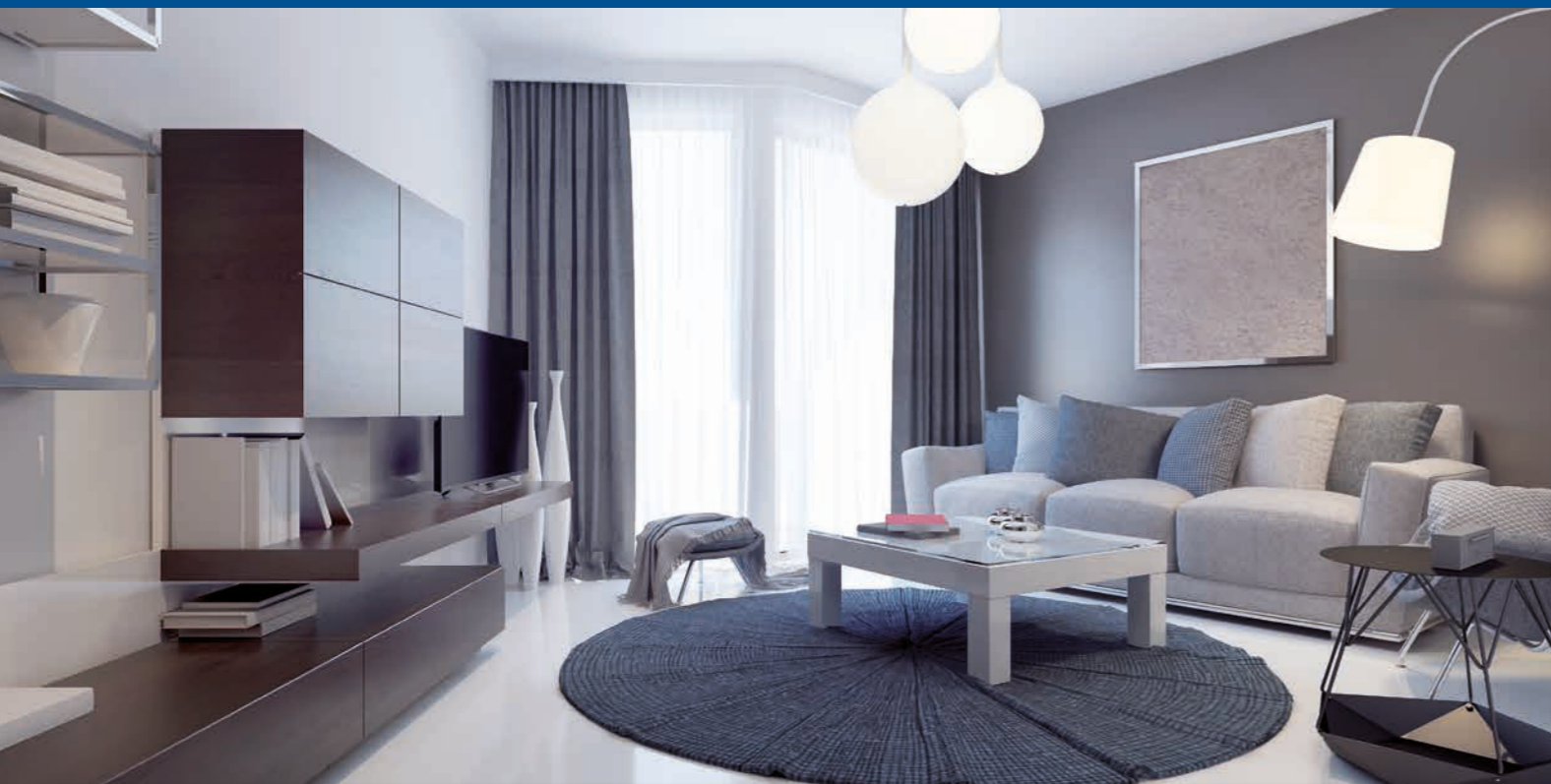
Variocryl® Brushing Additive VSZ allows you make Variocryl® Color Pigmented Topcoat VCC, which is optimised for spray application, into an excellent topcoat for brush application. A perfect solution, especially in the case of interior door renovations - doors are sprayed in the workshop and frames are painted on site to the same standard of quality. The quantity added is 10% and may only be used with hardened VCC.



Duocryl High Gloss Clear Topcoat - top quality workmanship - shining results

Perfect high-gloss surfaces can now also be achieved easily and safely with a waterborne clear topcoat: Duocryl 2K-PU High Gloss Clear Topcoat DC-HG is highly transparent and creates impressive brilliance and depth, which could previously only be achieved using solvent-based high gloss topcoats. Using Zweihorn® PWH 3200 standard waterborne paint hardener at a ratio of 5:1, application is relatively straightforward. DC-HG creates excellent condition on surfaces and edges and performs very well even if the layer thicknesses are lower! Polishing with HPP high gloss polishing paste is very easy and quick.

Deep black, pure white or rich colours are achieved to impressive effect as high-gloss surfaces. In order to build-up coloured layers, the innovative Variofill VF white pigmented primer is essential as a solid base. VF can be used economically as a 1K material for normal stress or as a premium insulating primer for extreme demands by adding a hardener. This offers absolute security, e.g. for kitchens or bathrooms. With the pigmented topcoat systems Variocryl® Color VCC and Duocryl High Gloss Clear Topcoat DC-HG, perfect, durable, waterborne surfaces can be created.

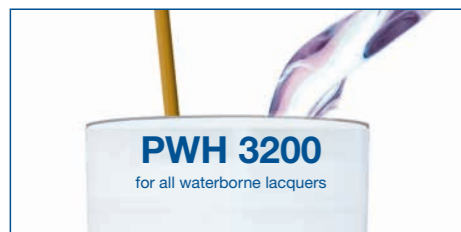


Variocryl® and Duocryl clear topcoats - every bit as good as solvent-based clear topcoats

Depending on the stress load, both of the clear topcoats offer perfect protection for pigmented topcoat surfaces. Variocryl® Clear Topcoat can be used as both a 1K or 2K product and is suitable for heavy-duty use.

The transparent Duocryl 2K-PU Clear Topcoat surpasses Variocryl® Clear Topcoat with its extreme durability. As 2K-PU topcoats, they are absolutely comparable to Crystallit® clear

topcoats and also offer extreme hardness, scratch and abrasion resistance and very good cream and grease resistance. Ideal as a protective topcoat for extremely stressed pigmented topcoat surfaces.



One hardener for all products in the coating system

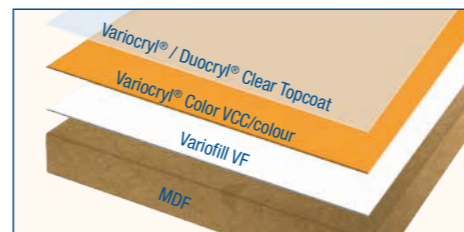
The gloss levels for Variocryl® Clear Topcoat

- VC 8 semi gloss
- VC 9 semi matt
- VC 0 matt
- VC-TM dead matt

Duocryl® Clear Topcoat

- DC 8 semi gloss
- DC 9 semi matt
- DC 0 matt

Perfect appearance and protection through many degrees of gloss

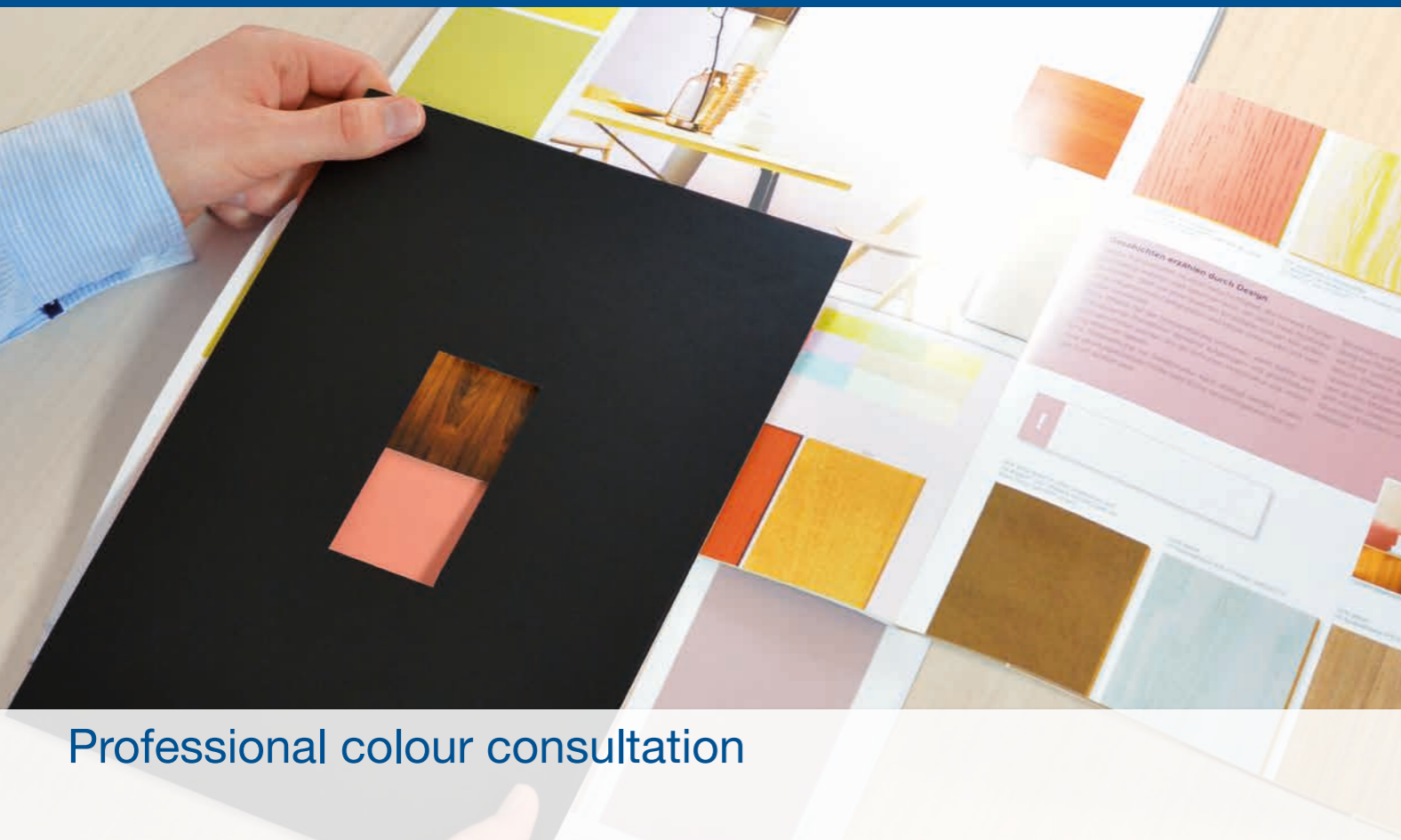


Protection against mechanical stress

Color consultation and colour tone service

Zweihorn® not only offers you a fast colour service through our dealers, but also a ColourFutures and WoodFutures colour consultation tool. With this, you can offer your customers trend-oriented room concepts at any time. Discover harmonious wood and colour trends of the future. If you have any questions regarding surface finishes, our technical consultants are happy to advise you and can also provide on-site training at the workshop.

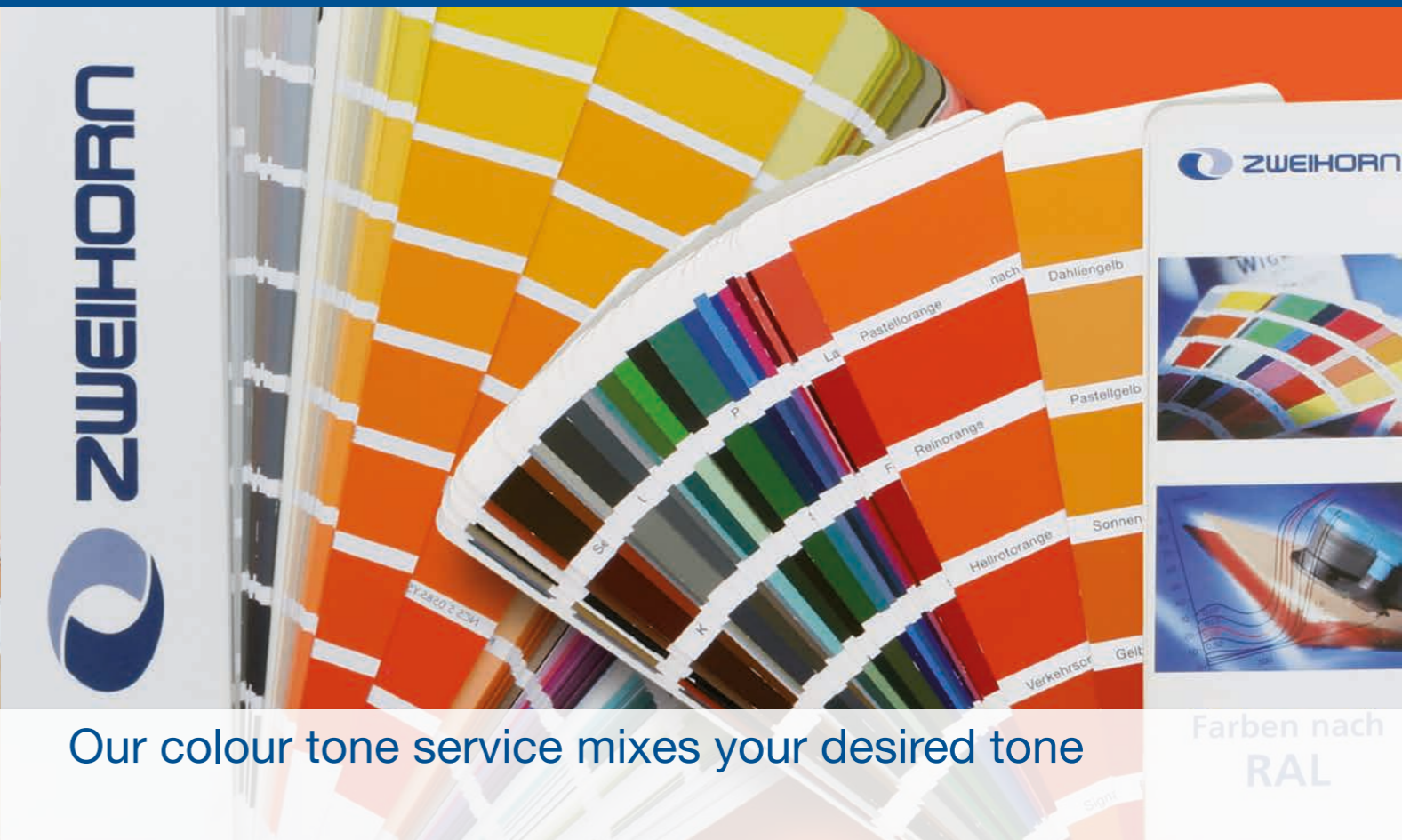
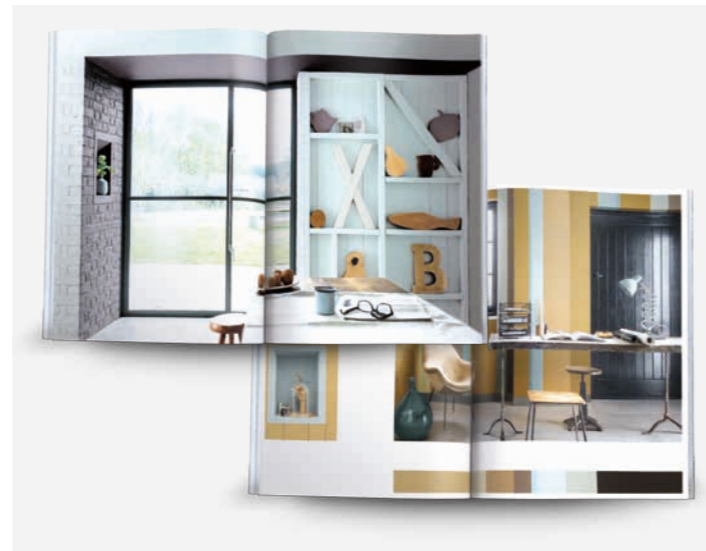




Professional colour consultation

With our ColourFutures™ and WoodFutures compendium, you can create a perfect interior colour concept for each customer - without any special training in design. At the AkzoNobel Aesthetic Centre, colour trends throughout the world are analysed together with renowned designers and architects every year. The colour trends of the year are selected from these and five colours worlds are developed to suit different customer groups according to the spirit of the times. You can also take advantage of our experts' knowledge!

Order your personal ColourFutures™ and WoodFutures compendium directly from your Zweihorn® consultant.



Our colour tone service mixes your desired tone

With the pigmented topcoats Wigranit® and Variocryl®, you can choose from over 16,000 colours according to NCS, RAL, Sikkens, sanitary ware colours, etc. or have a special colour tone mixed according to a customer sample (plastics, fabrics, etc.). Almost anything is possible using the colour measuring software developed by us.

Our dealers offer you this excellent colour service directly on-site. In addition to plain colours, there are also numerous effects, 3D surfaces and glass paints in many colour tones. Standard colours are usually delivered within 24 hours and often even on the same day. This guarantees a fast turn-around in the project planning phase and reduces the duration of the overall project.



Farben nach RAL



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